

Technical Data

Surface/ Product Temp.	Pot-Life	Tack-Free Time	Recoat Window	Backfill Time Shore D 70-75
40°F (4°C)	60 mins.	6 hrs.	6 to 18 hrs.	18 hrs.
50°F (10°C)	45 mins.	4 hrs.	4 to 12 hrs.	12 hrs.
60°F (16°C)	30 mins.	3 hrs.	3 to 9 hrs.	9 hrs.
70°F (21°C)	22 mins.	2 hrs.	2 to 6 hrs.	6 hrs.
80°F (27°C)	15 mins.	1.5 hr.	1.5 to 5 hrs.	5 hrs.
90°F (32°C)	11 mins.	1 hr.	1 to 4 hrs.	4 hrs.
100°F (43°C)	8 mins.	45 mins.	45 to 3 hrs.	3 hrs.
120°F (54°C)	4 mins.	20 mins.	20 to 90 mins.	90 mins.
140°F (66°C)	N/A	10 mins.	10 to 45 mins.	45 mins.

Please note that the cure times are approximate and may vary depending on product and ambient temperature.

