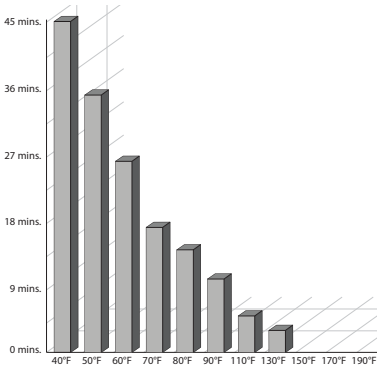


Technical Data

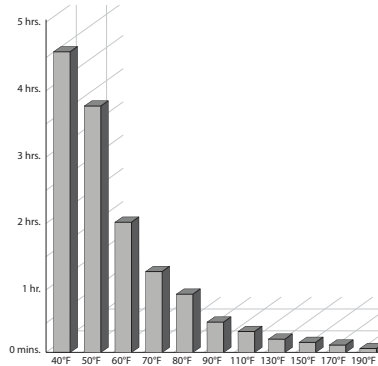
Surface/ Product Temp.	Pot-Life	Tack-Free Time	Recoat Window	Backfill Time Shore D 70-75	HDD Time Shore D 80-85
40°F (4°C)	45 mins.	4 to 5 hrs.	4 to 12 hrs.	12 to 18 hrs.	18 to 24 hrs.
50°F (10°C)	35 mins.	2 to 3 hrs.	2 to 6 hrs.	6 to 9 hrs.	8 to 12 hrs.
60°F (16°C)	26 mins.	1.5 to 2 hrs.	1.5 to 4 hrs.	4 to 6 hrs.	6 to 9 hrs.
70°F (21°C)	17 mins.	1 to 1.5 hrs.	1 to 3 hrs.	3 to 4 hrs.	4 to 6 hrs.
80°F (27°C)	14 mins.	40 to 55 mins.	40 mins. to 2 hrs.	2 to 3 hrs.	3 to 4 hrs.
90°F (32°C)	10 mins.	30 to 40 mins.	30 mins. to 1.5 hr.	1.5 to 2 hrs.	2 to 3 hrs.
110°F (43°C)	5 mins.	20 to 30 mins.	20 to 55 mins.	60 to 80 mins.	1.3 to 2 hrs.
130°F (54°C)	3 mins.	15 to 20 mins.	15 to 45 mins.	45 to 60 mins.	60 to 80 mins.
150°F (66°C)	N/A	10 to 14 mins.	10 to 30 mins.	30 to 40 mins.	40 to 55 mins.
170°F (77°C)	N/A	8 to 10 mins.	8 to 22 mins.	22 to 30 mins.	30 to 40 mins.
190°F (88°C)	N/A	6 to 7 mins.	6 to 15 mins.	15 to 22 mins.	22 to 28 mins.

Please note that the cure times are approximate and may vary depending on product and ambient temperature.

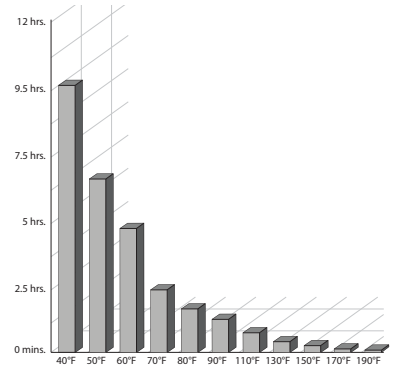
POT LIFE



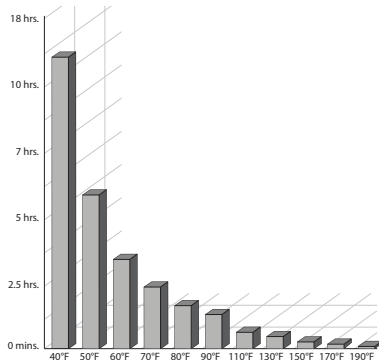
TACK-FREE TIME



RECOAT WINDOW



BACKFILL TIME



HDD TIME

